



Dart Aerospace Ltd.
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Canada

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D206-781-021L08
Job Sheet 183483



Part No: D206-781-021L08

Job Qty: 4 ea

Part Name: Floor Protector - Passenger Cabin Clear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 9/28/18

Created By: Sonia Quirion

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP REV:B 13.04.18 AS PER DSI9695 REV.A DD
VERF:JLM IPP Rev. C Added Color to D3875 parts 14/07/02 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Stores/Pkg-1			SEP 21 2018
110	Packaging	4 pcs	9/28/18	9/28/18	0.00	0.00	Packaging1-2			SEP 21 2018
120	QC	4 pcs	9/28/18	9/28/18	0.00	0.00	QC4			DEC 12 2018
130	Packaging	4 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1			DEC 12 2018
135	DC	4 pcs	9/28/18	9/28/18	0.00	0.00	DC			DEC 12 2018
140	QC21-FG	4 Ea	9/28/18	9/28/18	0.00	0.00	QC21			DEC 12 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D206-781-021 Location :FG025

135 - Photocopy bluefile & type labels per PPP D206-781-021 CHG 002

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R6	Screw	16 Ea (4 ea)	90-Start up Operation	FM137307
D3800-1-100	Hook And Loop Strip (1" Soft)	33.3320 ft (8.333 ea)	90-Start up Operation	5058871
D3800-3-100	Hook And Loop Strip (1" Hard)	33.3320 ft (8.333 ea)	90-Start up Operation	5058871
D3875-1L08	Floor Protector - Passenger Clear	4 Ea (1 ea)	90-Start up Operation	5064201x2
D3934-041	Clip Assembly	8 Ea (2 ea)	90-Start up Operation	5033372
D4820-041	FPC Clip Assembly	16 Ea (4 ea)	90-Start up Operation	5060614x14

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R6	16	164	0
	D3800-1-100	33	165	0
	D3800-3-100	33	107	0
	D3875-1L08	4	4	0
	D3934-041	8	18	0
	D4820-041	16	14	0



Container No: S112503



Part: D206-781-021L08

Job No: 183483

Serial No/Batch: S112503

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH08-60 Issue 1

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FAA STC SR02726NY 09/08/18, EASA S

Part Specifications

Specifications could not be found.

Plex 9/19/18 7:28 AM dart.quirion.sonia

REFERENCE ONLY

BELL 206 A/B

QTY - 051L02	QTY - 051L08	QTY - 011L02	QTY - 011L08	QTY - 021L02	QTY - 021L08	PART NUMBER	DESCRIPTION
X						D206-781-051L02	FLOOR PROTECTOR KIT (BLACK) (PILOT, CO-PILOT, PASSENGER CABIN)
	X					D206-781-051L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT, CO-PILOT, PASSENGER CABIN)
1		X				D206-781-011L02	FLOOR PROTECTOR KIT (BLACK) (PILOT AND CO-PILOT)
	1		X			D206-781-011L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT AND CO-PILOT)
1				X		D206-781-021L02	FLOOR PROTECTOR KIT (BLACK) (PASSENGER ONLY)
	1				X	D206-781-021L08	FLOOR PROTECTOR KIT (CLEAR) (PASSENGER ONLY)
		1				D3874-1L02	FLOOR PROTECTOR, CO-PILOT (BLACK)
			1			D3874-1L08	FLOOR PROTECTOR, CO-PILOT (CLEAR)
		1				D3874-2L02	FLOOR PROTECTOR, PILOT (BLACK)
			1			D3874-2L08	FLOOR PROTECTOR, PILOT (CLEAR)
				1		D3875-1L02	FLOOR PROTECTOR, PASSENGER (BLACK)
					1	D3875-1L08	FLOOR PROTECTOR, PASSENGER (CLEAR)
				2	2	D3934-041	CLIP ASSEMBLY
				4	4	D4820-041	CLIP ASSEMBLY
		4	4			D3800-1-100-300	LOOP STRIP
		4	4			D3800-3-100-300	HOOK STRIP
				2	2	D3800-1-100-500	LOOP STRIP
				2	2	D3800-3-100-500	HOOK STRIP
		2	2			AN4-13A	BOLT
				4	4	AN525-10R6	SCREW
		2	2			AN960JD416	WASHER
		2	2			NAS43DD4-20	SPACER
		1	1			NAS43DD4-64	SPACER

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 14.04.09
CERT. NO.: SH08-60
ISSUE NO.: 1

DESIGN	AK	DART AEROSPACE LTD	
DRAWN	AK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9695	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		FLOOR PROTECTOR KIT, BLACK	NTS
DATE	14.04.09	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NO. 1000

NO. 1000

Change Record

PAGE 1 OF 1

Part Number: D206-781-021

Description: FLOOR PROTECTOR (PASSENGER CABIN)

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